MEASURING TECHNOLOGY & TEST SERVICE 2023

MATERIAL THICKNESS MEASUREMENT



Ultrasonic thickness gauge SAUTER TO-EE

















Material thickness gauge for ultrasonic material thickness testing in Echo-Echo principle

Features

STANDARD

- · Premium thickness gauge device using ultrasonic technology: New NT measuring technology generation with automatic sensor adjustment (V-path correction for improved accuracy and more rapid display speed)
- · Dual measuring modes to determine material thickness:
- Pulse-Echo mode (up to 600 mm) - Echo-Echo mode (up to 100 mm)
- · Echo-Echo measurement: Determining the actual thickness of materials regardless of any existing coating, such as, for example, paint or an anti-corrosion coating on the base metal. In this way, the wall thickness, for example of pipes, can be determined in a non-destructive manner, without having to remove the coating and the measurement can be shown on the display, with the adjustment for the coating thickness taken into account
- · Can be used on these materials, as well as others: Metals, plastics, ceramics, composite materials, epoxy, glass and other materials
- High-precision mode: Readout accuracy can be switched from 0.1 mm to 0.01 mm
- I Premium display with colour TFT display (320×240 mm) with adjustable brightness so that it can be read easily in any environmental conditions

- Large internal data memory for up to 100 data sets each with 100 individual values
- · Energy-saving operation with 2× AA batteries and an operating time of at least 30 hours, adjustable power-off time (sleep mode) and adjustable display switch-off (standby mode)
- 🛛 USB data output for easy data download from the device memory to the PC, as standard
- · Adjustment options: 0-point adjustment, 1-point adjustment, 2-point adjustment by measuring material of different thicknesses
- · 3 different measurement modes with standard measuring (single measurement), scan mode (for continuous measurement and display of the ACTUAL value, the MIN and MAX value of the measuring sequence) and DIFF mode with calculation of the difference between the ACTUAL measured value and a manually defined nominal thickness
- · Limit alarm function: Upper and lower limit adjustable. The measurement process is supported by an audible and visual signal
- Menu languages: DE, EN, FR, ES, IT
- · Date and time can be adjusted. It is possible to store the measurement values with a time stamp
- Standard measuring probe SAUTER ATU-US12 included with delivery
- Image: Book of the second secon

OPTION

· Interface cable SAUTER FL-A01 (for use of the software) included

Technical data

- Measuring precision: 0,4 % of [Max] \pm 0,04 mm
- Overall dimensions W×D×H 31×69×130 mm
- · Battery operation, batteries standard (2×1.5 V AA), AUTO-OFF function to preserve the battery
- Net weight approx. 0,25 kg

Accessories

- External sensor, 5 MHz, Ø 10 mm, for echo-echo measuring, SAUTER ATU-US12
- Ultrasound contact gel, refill pack, approx. 70 ml, SAUTER ATB-US03
- · Software BalanceConnection, for flexible recording or transmission of measured values, in particular also to Microsoft® Excel or Access as well as transfer of this data to other Apps and programs, For more details see the internet, Scope of supplies: 1 CD, 1 license, KERN SCD-4.0
- · Other sensors on request
- · Further details and plenty of further accessories see internet

CAL BLOCK SCAN MEMORY	USB TOL ZER	0 BATT 1 DAY	SOFTWARE +4 DAYS			
Model	Measuring range Echo-Echo	Measuring range Pulse-Echo	Readout [d]	Sensor	Sound velocity	Option Factory calibration certificate
SAUTER	mm	mm	mm		m/sec	KERN
TO 100-0.01EE	3-100	0.75-600	0.01	5 MHz Ø 10 mm	200-19999	961-113

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SAUTER PICTOGRAMS

required



Adjusting program (CAL): For quick setting of the instrument's accuracy. External adjusting weight



Calibration block: Standard for adjusting or correcting the measuring device



Peak hold function: Capturing a peak value within a measuring process

Scan mode: _/\~

Continuous capture and display SCAN of measurements



Push and Pull: The measuring device can capture

tension and compression forces



Length measurement:

Captures the geometric dimensions of a test object or the movement during a test process



Focus function:

Increases the measuring accuracy of a device within a defined measuring range



Internal memory:

To save measurements in the device memory



Data interface RS-232:

Bidirectional, for connection of printer and PC



Profibus:

For transmitting data, e.g. between scales, measuring cells, controllers and peripheral devices over long distances. Suitable for safe, fast, fault-tolerant data transmission. Less susceptible to magnetic interference.



Profinet:

Enables efficient data exchange between decentralised peripheral devices (balances, measuring cells, measuring instruments etc.) and a control unit (controller). Especially advantageous when exchanging complex measured values, device, diagnostic and process information. Savings potential through shorter commissioning times and device integration possible



Data interface USB:

To connect the measuring instrument to a printer, PC or other peripheral devices



Bluetooth* data interface:

To transfer data from the balance/ measuring instrument to a printer, PC or other peripherals



WLAN data interface:

To transfer data from the balance/ measuring instrument to a printer, PC or other peripherals



Data interface Infrared: To transfer data from the measuring instrument to a printer, PC or other peripheral devices



(optocoupler, digital I/O): SWITCH To connect relays, signal lamps, valves, etc.



Analogue interface: To connect a suitable peripheral device for analogue processing of the measurements

Analog output:



Statistics: how

Using the saved values, the device STATISTIC calculates statistical data, such as average value, standard deviation etc.



PC Software: To transfer the measurement data from the device to a PC

Printer: 님



<u>p</u> Network interface: For connecting the scale/measuring LAN instrument to an Ethernet network



KERN Communication Protocol (KCP): It is a standardized interface command

set for KERN balances and other instruments, which allows retrieving and controlling all relevant parameters and functions of the device. KERN devices featuring KCP are thus easily integrated with computers, industrial controllers and other digital systems



GLP/ISO record keeping:

Of measurement data with date, time and serial number. Only with SAUTER printers



Measuring units:

Weighing units can be switched to e.g. non-metric. Please refer to website for more details



Measuring with tolerance range (limit-setting function): Upper and lower limiting can be programmed individually. The process

is supported by an audible or visual signal, see the relevant model



Protection against dust and water splashes IPxx:

The type of protection is shown in the pictogram cf. DIN EN 60529:2000-09, IEC 60529:1989+A1:1999+A2:2013

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ZERO:





BATT

Rechargeable battery pack: Rechargeable set



Plug-in power supply:

230V/50Hz in standard version for EU. On request GB, AUS or USA version available



Integrated power supply unit: Integrated, 230V/50Hz in EU.

More standards e.g. GB, AUS or USA on request





The mechanical movement is carried out by a electric motor

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STEPPER

Motorised drive: The mechanical movement is carried

Fast-Move:

The total length of travel can be covered by a single lever movement

out by a synchronous motor (stepper)



Verification possible:

Models with type approval for construction of verifiable systems



DAkkS calibration possible:

The time required for DAkkS calibration is shown in days in the pictogram



Factory calibration:

Package shipment:

Pallet shipment:

pictogram

pictogram

The time required for factory calibration is specified in the pictogram

The time required for internal shipping

The time required for internal shipping preparations is shown in days in the

preparations is shown in days in the



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